



TERRA 

USA 2017

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We hold all TERRA boots to a rigorous and exacting standard. Technically advanced, designed for optimal performance, without sacrificing protection and comfort. That's the TERRA way.

Modern workplaces are evolving and protective footwear requirements have become more complex. Metal Free FIRMA-FLEX® technology, GORE-TEX® waterproof membranes and Vibram® performance outsoles are some of the detailed features of select TERRA boots. We are at the forefront of innovation in the protective footwear industry. At home on the most challenging jobsites in the world. From large-scale construction sites, oil and gas production, to industrial manufacturing... **TERRA WORKS HERE.**



6" BOOTS

Designing a 6" boot for tough jobsites doesn't ever mean sacrificing safety, innovation, and technical strength. You still get the full range of 8" boot performance, with the increased flexibility and motion of a lower profile boot.



GRAFTON SIZES: 7, 8-11, 12, 13, 14

■ 104005DW BROWN CT / CP / ESR

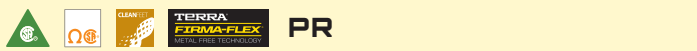


- **Puncture resistant.**
- Direct injected, industrial grade PU Midsole.
- Heavy Duty rubber outsole – heat, slip, oil and acid resistant.
- Full grain waterproof leather upper.
- Waterproof membrane.
- **CLEANFEET®** treated moisture wicking Cambrelle® lining.
- **TERRA FIRMA-FLEX®** Metal Free Technology in Toe and Plate.
- Removable dual-Density PU FOOTBED®, with **CLEANFEET®** treated top cloth.



MARSHAL SIZES: 7, 8-11, 12, 13, 14

■ 104004DW BROWN CT / CP / ESR



- **Puncture resistant.**
- Direct injected, industrial grade PU Midsole with PU Toe bumper.
- Heavy Duty rubber outsole – heat, slip, oil and acid resistant.
- Full grain waterproof leather upper.
- Waterproof membrane.
- **CLEANFEET®** treated moisture wicking Aerospacer lining.
- **TERRA FIRMA-FLEX®** Metal Free Technology in Toe and Plate.
- Removable dual-Density PU FOOTBED®, with **CLEANFEET®** treated top cloth.



SAWTOOTH 6" SIZES: 8-11, 12, 13, 14, 15, 16

■ 925307DW BROWN CT / CP / ESR



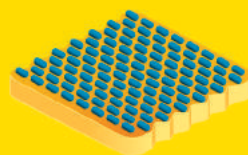
- **Puncture resistant.**
- Dual density, hybrid welt construction. PU midsole and heel, welted forepart.
- Heavy Duty **TERRA®** Avalon Vibram® Fire&Ice™ rubber outsole.
- Full-grain waterproof leather quarters and tongue with 3M™ reflective piping.
- Durable quad-stitched **HELCOR®** leather vamp and heel counter.
- **CLEANFEET®** treated moisture wicking performance lining.
- Waterproof membrane with bonded insulation.
- Low-profile external TPU toe bumper.
- Lightweight CSA Composite Nano-Toe™.
- Flexible 5-Layer puncture resistant composite plate.
- **TERRA FIRMA-FLEX®** Metal Free.
- Removable Triple-Density PU FOOTBED®, with **CLEANFEET®** treated top cloth.

**PREVENTS
ODOR
BEFORE IT
STARTS**



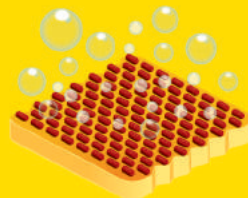
SAFE AND NATURAL, **CLEANFEET®** IS GUARANTEED FOR THE LIFE OF YOUR WORKBOOTS.

1 _____



CLEANFEET® fabric with dormant enzymes.

2 _____



Upon contact with perspiration, enzymes become active.

3 _____



Enzymes neutralize odor and release harmless water vapor.

**QUINTON**

SIZES: 7, 8-11, 12, 13

■ 835265BLK BLACK

CT / CP / ESR



- Puncture resistant.
- Direct injected dual density PU midsole and outsole.
- Full-grain waterproof leather upper with contrast stitching.
- CLEANFEET® treated moisture wicking performance lining.
- Removable two density EVA FOOTBED®.
- TERRA FIRMA-FLEX® metal free.

**VENOM MID**

SIZES: 6, 7, 8-11, 12, 13

■ 608285BLK BLACK

CT / CP / SD



- Puncture resistant.
- Low profile direct injected PU midsole/outsole with supportive sidewall chassis.
- Premium water resistant suede and full-grain leather upper (no mesh/nylon).
- 3M™ reflective heel band.
- CLEANFEET® treated moisture wicking performance lining.
- TERRA FIRMA-FLEX® Metal Free composite toe cap and puncture resistant plate.
- Removable shock absorbing PU FOOTBED®.

**FINDLAY**

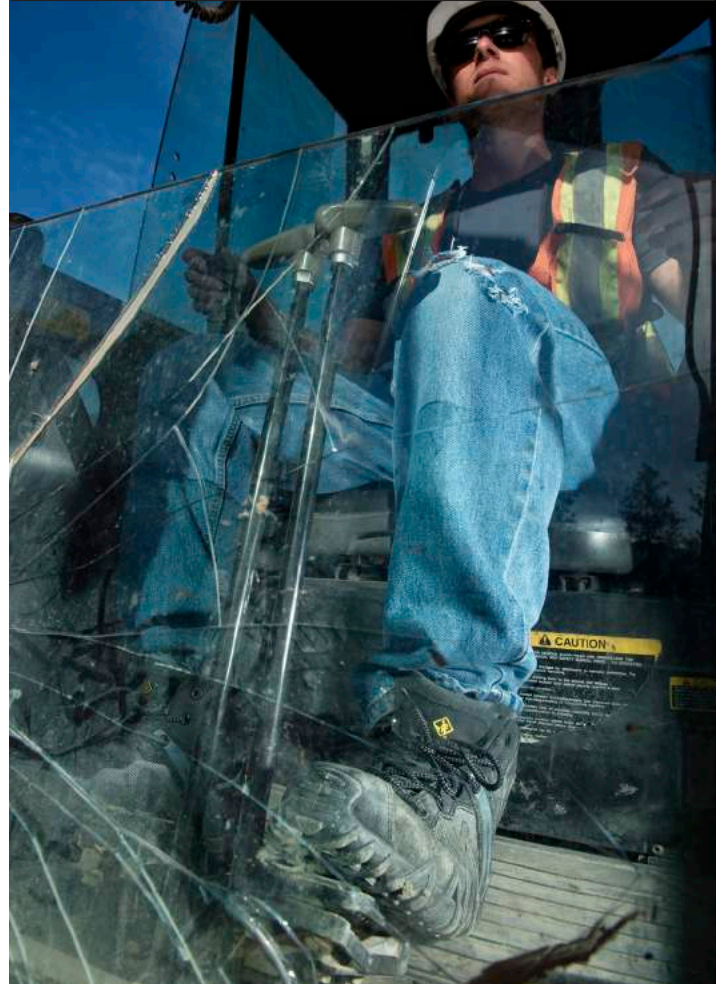
SIZES: 7, 8-11, 12, 13

■ 305205BLK BLACK

CT / CP / SD



- Puncture resistant.
- Direct injected PU midsole with rubber outsole.
- Full-grain waterproof nubuck leather.
- CLEANFEET® treated moisture wicking performance lining.
- Waterproof membrane.
- 3M™ reflective heel band.
- TERRA FIRMA-FLEX® Metal Free.
- Removable PU FOOTBED®.





8" BOOTS

TERRA boots are performance-ready. Our 8" lineup features the safety footwear industry's most innovative and technically advanced components for a features/benefit experience that is unmatched anywhere. High traction, waterproof and lightweight, our full-height boots offer the best in performance without ever slowing you down.

**PILOT**

SIZES: 7, 8-11, 12, 13, 14

■ 103004DW BROWN

CT / CP / ESR



- Puncture resistant.
- Direct injected, industrial grade, PU Midsole with PU Toe bumper.
- Heavy Duty rubber outsole – heat, slip, oil and acid resistant.
- Full grain waterproof leather upper.
- Waterproof membrane.
- CLEANFEET® treated moisture wicking Cambrelle® lining.
- TERRA FIRMA-FLEX® Metal Free Technology in Toe and Plate.
- Removable dual-Density PU FOOTBED®, with CLEANFEET® treated top cloth.

**SPEARHEAD**

SIZES: 8-11, 12, 13, 14, 15, 16

■ 925715BLK BLACK

CT / CP / ESR



- Puncture resistant.
- Dual density, hybrid welt construction. PU midsole and heel, welted forepart.
- Heavy Duty TERRA® Avalon Vibram® Fire&Ice™ rubber outsole.
- Abrasion and cut resistant ballistic nylon upper with 3M™ reflective piping.
- Durable quad-stitched HELCOR® leather heel strap and eyelet facing.
- CLEANFEET® treated moisture wicking performance lining.
- Waterproof membrane with bonded insulation.
- Low-Profile external TPU toe bumper.
- Lightweight CSA Composite Nano-Toe™.
- TERRA FIRMA-FLEX® Metal Free.
- Flexible 5-Layer puncture resistant composite plate.
- Removable triple-density PU FOOTBED®, with CLEANFEET® treated top cloth.

**BRENNER**

SIZES: 7, 8-11, 12, 13, 14

■ 103008DW BROWN

CT / CP / ESR



- Puncture resistant.
- Direct injected, industrial grade PU Midsole.
- Heavy Duty rubber outsole – heat, slip, oil and acid resistant.
- Full grain waterproof leather upper.
- Waterproof membrane.
- CLEANFEET® treated moisture wicking Cambrelle® lining.
- TERRA FIRMA-FLEX® Metal Free Technology in Toe and Plate.
- Removable dual-Density PU FOOTBED®, with CLEANFEET® treated top cloth.

**BRIDGE**

SIZES: 7, 8-11, 12, 13, 14

■ 915532DW BROWN

CT / CP / ESR



- Puncture resistant.
- Direct injected PU midsole with external stability chassis.
- Oil, acid and slip resisting industrial rubber outsole.
- Durable PU toe bumper and external heel counter.
- Full-grain waterproof leather upper with easy-on pull ports.
- CLEANFEET® treated moisture wicking Aerospacer lining.
- 200g Thinsulate™ insulation.
- TERRA FIRMA-FLEX® Metal Free composite toe cap and puncture resistant plate.
- Removable two density PU FOOTBED®

ATHLETIC

The TERRA athletic shoe combines comfort and agility together with TERRA's commitment to technology. Our stylish low-profile safety shoes are at home on any fast-paced jobsite. Never slowing, whatever obstacles there may be.

**PACER**

SIZES: 7, 8-11, 12, 13

■ 715104BLB COBALT BLUE
 ■ 7151070G8 BURNT ORANGE
 CT / CP / SD


- **Puncture resistant.**
- High traction, aggressive tread rubber outsole.
- Lightweight energy return EVA midsole with TPU arch shank.
- Breathable microfiber and micro-mesh combination upper.
- Non-defacing, sewn eyelets.
- 3M™ reflective banding.
- **CLEANFEET®** treated moisture wicking performance lining.
- **TERRA FIRMA-FLEX®** Metal Free composite toe cap and puncture resistant plate.
- Removable cushioned EVA **FOOTBED®**.

**SPIDER**

SIZES: 5, 6, 7, 8-11, 12, 13

■ 608115BLK CHARCOAL
 CT / CP / ESR


- **Puncture resistant.**
- Low profile direct injected PU midsole/outsole with supportive sidewall chassis.
- Premium water resistant suede and full-grain combination (no mesh).
- Leather upper.
- Reflective trim windows on toe and heel.
- Anatomical PU removable **FOOTBED®**.
- **CLEANFEET®** treated moisture wicking performance lining.
- **TERRA FIRMA-FLEX®** Metal Free.

**VENOM LOW**

SIZES: 6, 7, 8-11, 12, 13

■ 608185BLK BLACK
 CT / CP / SD


- **Puncture resistant.**
- Low profile direct injected PU midsole/outsole with supportive sidewall chassis.
- Premium water resistant suede and full-grain leather upper (no mesh).
- 3M™ reflective heel band.
- **CLEANFEET®** treated moisture wicking performance lining.
- **TERRA FIRMA-FLEX®** Metal Free composite toe cap and puncture resistant plate.
- Removable shock absorbing PU **FOOTBED®**.

**VELOCITY LACE**

SIZES: 7, 8-11, 12, 13

□ 425101BLW WHITE/BLACK
 ■ 425103BLG BLACK/LIME
 CT / CP / ESR


- **Puncture resistant.**
- Super light, injected EVA comfort midsole.
- High traction, low profile hex-pod rubber outsole.
- Heat welded, minimal sew nylon and mesh upper; reinforced toe and heel counter.
- Non-defacing, punched eyelets.
- Full bellows tongue, with elastic side supports.
- **CLEANFEET®** treated moisture wicking performance lining.
- 3M™ reflective accents.
- **TERRA FIRMA-FLEX®** Metal Free Technology in toe and plate.
- Removable Premium Sport-EVA **FOOTBED®**.

TERRA FIRMA-FLEX®



- Lightweight metal-free technology, exclusive to TERRA
- Combines super-weaved, high tensile fabric and resilient polymer compounds
- Puncture resistant plate increases surface coverage, and remains flexible vs. traditional steel plates

TERRA®
FIRMA-FLEX®
 METAL FREE TECHNOLOGY



REBOUND

SIZES: 7, 8-11, 12, 13

■ 106001BLG BLACK/GREY □ 106003BLW BLACK/WHITE

CT / CP / ESR



- **Puncture resistant.**
- Lightweight comfort EVA wedge style midsole.
- High traction, low profile rubber outsole.
- Heat welded, minimal sew mesh upper; reinforced toe and heel counter.
- Contoured tongue and padded collar.
- **CLEANFEET®** treated moisture wicking performance lining.
- **TERRA FIRMA-FLEX®** Metal Free Technology in Toe and Plate.
- Removable Premium PU FOOTBED®.

CASUAL

When your job requires you to transition immediately from the jobsite to an office environment, you need footwear that's at home in both. TERRA casual shoes incorporate full safety features into a smartly styled shoe. It's never out of its element in your world.



ALBANY

SIZES: 7, 8-11, 12, 13

■ 835235BLK BLACK

CT / CP / ESR



PR

- Puncture resistant.
- Direct injected dual density PU midsole and outsole.
- Full-grain waterproof leather upper.
- CLEANFEET® treated moisture wicking performance lining.
- Removable two density EVA FOOTBED®.
- TERRA FIRMA-FLEX® Metal Free.

AUSTIN

SIZES: 7, 8-11, 12, 13

■ 106004BLY BLACK/YELLOW

ST / CP / ESR



PR

- Puncture resistant.
- Skate styled rubber, slip resistant outsole.
- Premium pebbled full-grain leather.
- CLEANFEET® treated moisture wicking performance lining.
- Padded collar and tongue.
- Low profile steel toe and flexible composite plate.

SPECIALTY

The demands of a unique work environment need to be met with comprehensive technology that never falters. TERRA's full line of specialty boots is complemented with technical advancements built for real jobsites. Extreme weather, high impact risk, or dangerous elements, TERRA boots are up for the challenge.



MADE IN CANADA



PALADIN SIZES: 3-11, 12, 13, 14

■ 2988BBLK BLACK CT / CP / ESR / M



- **Puncture resistant.**
- Direct injected lightweight PU midsole.
- Slip resisting, anti-F.O.D. rubber outsole.
- Injected PU bumper toe.
- Premium full-grain leather upper.
- **CLEANFEET®** treated moisture wicking Aerospacer lining.
- 200g Thinsulate™ insulation.
- Removable dual density PU FOOTBED®.
- Internal impact dissipating XRD® internal met guard.
- TERRA FIRMA-FLEX® Metal Free.

SAWTOOTH MET SIZES: 8-11, 12, 13, 14, 15, 16

■ 925515BLK BLACK CT / CP / ESR / M



- **Puncture resistant.**
- Dual density, hybrid welt construction. PU midsole and heel, welted forepart.
- Heavy duty TERRA® Avalon Vibram® Fire&Ice™ rubber outsole.
- Full-grain waterproof leather quarters and tongue with 3M™ reflective piping.
- Durable quad-stitched HELCOR® leather vamp and heel counter.
- **CLEANFEET®** treated moisture wicking performance lining.
- Waterproof membrane with bonded insulation.
- Impact dissipating XRD® CSA certified internal metatarsal guard.
- Low-profile external TPU toe bumper.
- Lightweight CSA Composite Nano-Toe™.
- Flexible 5-Layer puncture resistant composite plate.
- TERRA FIRMA-FLEX® Metal Free.
- Removable triple-density PU FOOTBED®, with **CLEANFEET®** treated top cloth.

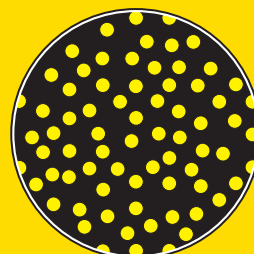


**XRD®
INTERNAL
METGUARD**

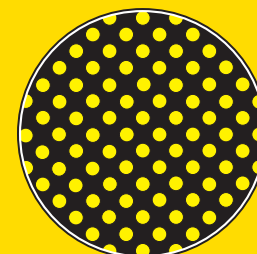


**New breakthrough
flexible materials with
XRD® technology**

Designed to stay flexible in motion, but turn into an ultra-dense protective barrier upon impact



BEFORE IMPACT



AFTER IMPACT

**BARRICADE MET 6"**

SIZES: 7, 8-11, 12, 13, 14

■ 305517DW BROWN

CT / CP / ESR / M



- **Puncture resistant.**
- Direct injected, industrial grade, PU midsole.
- Heavy Duty rubber outsole – heat, slip, oil and acid resistant.
- Full grain waterproof leather.
- External composite Met-Guard with reinforced heat resistant NOMEX™ thread.
- **CLEANFEET®** treated moisture wicking performance lining.
- Low-Profile External PU Toe bumper.
- Lightweight CSA Composite Toe.
- Flexible 5-Layer puncture resistant composite plate.
- TERRA FIRMA-FLEX® Metal Free.
- Removable single-Density PU FOOTBED®, with **CLEANFEET®** Treated top cloth.

**BARRICADE MET 8"**

SIZES: 7, 8-11, 12, 13, 14

■ 305515BLK BLACK

CT / CP / ESR / M



- **Puncture resistant.**
- Direct injected, industrial grade, PU midsole.
- Heavy Duty rubber outsole – heat, slip, oil and acid resistant.
- Full grain waterproof leather.
- External composite Met-Guard with reinforced heat resistant NOMEX™ thread.
- **CLEANFEET®** treated moisture wicking performance lining.
- Low-Profile External PU Toe bumper.
- Lightweight CSA Composite Toe.
- Flexible 5-Layer puncture resistant composite plate.
- TERRA FIRMA-FLEX® Metal Free.
- Removable single-Density PU FOOTBED®, with **CLEANFEET®** Treated top cloth.

**CROSSBOW**

SIZES: 4-16 (FULL ONLY)

■ 915605BLK BLACK

CT / CP / ESR



- **Puncture resistant.**
- Direct injected cold formulated PU shell bottom with cross-beam sidewall details and doffing assist heel prong.
- High traction rubber outsole with diamond cleat design.
- Full-grain waterproof leather upper, integrated pull tab and 3M™ reflective piping.
- Channelled Metal Free eyelets (top two locking).
- Removable TERRASPHERE 4 layer liner with injected heel glide and integrated TPU back strap pull port, treated with **CLEANFEET®** odor fighting technology.
- Moisture capture frost plug.
- Temperature rated: -60°C (-76°F).

**CROSSBOW XS**

SIZES: 4-16 (FULL ONLY)

■ 915507DW BROWN

CT / CP / ESR



- **Puncture resistant.**
- Direct injected cold formulated PU shell bottom with cross-beam sidewall details and doffing assist heel prong.
- High traction rubber outsole with diamond cleat design.
- Full-grain waterproof leather and Cordura® Nylon combination upper, with 3M™ reflective piping and back strap pull-loop.
- Removable TERRASPHERE 4 layer liner, treated with **CLEANFEET®** odor fighting technology.
- Moisture capture frost plug.
- Ergonomic low-profile composite toecap, and flexible composite plate.
- TERRA FIRMA-FLEX® Metal Free.
- Temperature rated: -60°C (-76°F).



SPECIALTY

GLOSSARY

AT	Aluminum Toe	SP	Steel Plate
CT	Composite Toe	SD	Static Dissipative
ST	Steel Toe	M	Metatarsal Protection
ESR	Electrical Shock Resistance	PR	Puncture Resistant
CP	Composite Plate		

Durable TPU External Toe Bumper

Resilient thermo-plastic polyurethane toe bumper offers extra protection against blunt impacts and abrasion.

Waterproof Membrane

Full-booty construction and welded insulation offer complete around-the-foot waterproofing protection.

Hybrid-Welt Sole Construction

The forepart of the sole is a Goodyear welt construction, while the heel and midsole are injected construction. This dual soling method combines the stability of welting, and the superior comfort of injection – resulting in a robust and durable boot, with little to no break-in period.

Polyurethane Outsole

Lightweight material injected in a liquid form directly onto the upper of the boot. Abrasion resistant, slip resistant and flexible.

TPU Outsole

Highly abrasion resistant in thinner layers. Lightweight and flexible. Improved slip resistance with detailed tread patterns.

Rubber Outsole

Excellent resistance to extreme hot and cold temperatures. High slip resistance. Versatile for many work environments.

Steel Toe Protection

Widely accepted industry standard. Reliably proven in many environments.

Aluminum Toe Protection

Lighter weight than steel toe. Lower temperature conductivity. Traditionally used in light-duty footwear.

Composite Toe Protection

Lighter weight than aluminum. Metal-free. Does not conduct heat or cold.

Premium Triple-Density FOOTBED™

Dual-density polyurethane, combined with a top layer of cushioned foam provide the long lasting comfort needed on the job.

	<p>CSA GREEN TRIANGLE The CSA Green Triangle indicates sole puncture protection with a Grade 1 Protective toe to withstand impacts up to 125 joules. Sole puncture protection is designed to withstand a force of not less than 1200 Newtons.</p>		<p>VIBRAM® Vibram® is well recognized for performance rubber outsoles, and has over 70 years experience in developing a variety of compounds suited to a multitude of environments. www.vibram.com</p>
	<p>CSA BLUE RECTANGLE The CSA Blue Rectangle indicates Grade 1 protective toe without sole puncture protection. Grade 1 toe withstands impacts up to 125 joules.</p>		<p>VIBRAM® FIRE&ICE™ OUTSOLE Ultra-performance in fire and ice without losing traction, grip, flexibility and oil resistance: that is the promise of the new Vibram® Fire&Ice™, the brand new compound developed by Vibram® for extreme applications.</p>
	<p>CSA WHITE RECTANGLE The CSA White rectangle with orange Greek letter omega - Ω indicates soles that provide resistance to electric shock. Such certified footwear contains a sole and heel design assembly that, at the point of manufacturing, has electrical insulating properties to withstand 18,000 Volts and a leakage current not exceeding 1mA for 60 seconds.</p>		<p>GORE-TEX® GORE-TEX® waterproof membranes are used to keep your feet dry. With billions of microscopic pores, these membranes allow perspiration from your feet to escape, while blocking the entrance of moisture from the outside. www.gore-tex.com</p>
	<p>CSA YELLOW RECTANGLE The CSA Yellow rectangle with a green "SD" and grounding symbol indicates soles are static-dissipative. The outer soles are made from an antistatic compound, capable of dissipating an electrostatic charge in a controlled manner. The test criteria are 106 to 108 Ohms. Note that SD footwear without toe protection will not have sole protection certified by CSA.</p>		<p>CAMBRELLE® Cambrelle® lining provides superior moisture management, comfort technology and abrasion resistance. These elements are fundamental for all day performance. www.cambrelle.com</p>
	<p>CLEANFEET® CLEANFEET® is a game-changer in the footwear universe. This patented technology doesn't just eliminate odor - it actually prevents odor before it starts. Built into the fabric of your workboots, CLEANFEET® stops odor dead in its tracks. Safe and natural, CLEANFEET® is environmentally friendly and guaranteed for the life of your workboots.</p>		<p>HELCOR® LEATHER HELCOR® full grain and split leathers are coated with a special, world-wide patented PU finish. This finish is a breathable, porous and extremely thin PU film offering good flexing endurance and excellent oil, water and abrasion resistance.</p>
	<p>FIRMA-FLEX® Our trademark lightweight Metal-Free technology. This revolutionary combination of super-weaved high tensile fabric and resilient polymer compounds makes for one tough toe-cap. The sole plate, constructed of laminated layers of this extraordinary composite, is even stronger: averaging 20% more resistance than traditional steel plates.</p>		<p>3M™ SCOTCHLITE™ 3M™ is a pioneer in developing the science behind retro-reflection and has been advancing the technology for over 70 years. 3M™ Scotchlite™ is one of the most trusted names in reflective materials and fabrics.</p>
	<p>MADE IN CANADA Boots designated as Made in Canada are manufactured in our Cambridge, Ontario facility. We take pride in our boots, and are committed to maintaining our heritage as Canada's premium boot manufacturer.</p>		<p>3M™ THINSULATE™ 3M™ Thinsulate™ Insulation offers almost one-and-one-half times the warmth of down, and up to twice the warmth of other high-loft insulation materials. Unique microfibers work by trapping air between you and the outside. The more air a material traps in a given space, the better it helps regulate the inside temperature of the footwear.</p>
	<p>TERRASPHERE TERRASPHERE is a 4-layer ecosystem of materials engineered and assembled to guarantee insulated warmth, dryness and comfort to -76 °F rating. Perspiration gathers in the bottom of the frost-plug. Frozen moisture can then be easily removed from the boot.</p>		<p>XRD® INTERNAL METGUARD New breakthrough flexible materials with XRD® technology. Designed to stay flexible in motion, but turn into an ultra-dense protective barrier upon impact.</p>
	<p>NANO-TOE™ COMPOSITE TECHNOLOGY 20% lighter than previous generations, Nano-toe™ technology incorporates specially woven fibres with highly impact resistant resins. The result is a globally certified, light weight, low profile composite toe.</p>		<p>DuPont™ Nomex® DuPont™ Nomex® fibres are heat- and flame-resistant, and are used in protective fabrics, garments, insulation, and other high-performance applications to help provide protection to millions of people worldwide. Nomex® is an inherently flame-resistant, high-temperature resistant fibre that will not melt, drip, or support combustion in air.</p>



KODIAK TERRA USA

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TERRAFOOTWEAR.COM



**WILLIAMSON-DICKIE
MANUFACTURING CO.**

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